**MIXING**

- For curing purposes, it is very important that the resin be an exact 1 to 1 ratio of Part A and Part B. We suggest getting eye level with the resin so you can see the lines on the measuring cup.
- Pour Part A of your resin kit into the mixing cup up to the 1 TBS mark (or ½ fluid ounce mark). Pour Part B of your resin kit into the same mixing cup until it is filled to the 2 TBS mark (or 1 fluid ounce mark). It is important to pour Part A first and then Part B.
- Set a timer for 2 minutes. Using the stir stick from your kit, slowly and carefully stir your resin scraping the sides of the mixing cup and the sides of the stir stick on the edge of the mixing cup occasionally. Stir for the full 2 minutes. The resin should be clear with a lot of little bubbles. If it is not clear and has slight marbling, continue to stir until clear.
- To decrease bubble in the resin, place the mixed resin under a warm lamp for 5 minutes. The heat of the lamp will help the bubbles to pop.

**POURING & CURING THE RESIN**

- The usage time of the resin can vary, but 30 – 45 minutes is typical.
- Carefully and slowly drizzle the resin from the mixing cup onto your desired surface with a stir stick or a toothpick. Go slowly. It is easier to add more than to have to clean up an overflow.
- Use a toothpick to move the resin around and agitate the resin, causing air that might be trapped in the resin, to dislodge and rise to the surface.
- As the resin is curing, air bubbles will rise to the surface. Use your breath to exhale in a “huff” on the resin. This will cause the air in the bubbles to expand and pop. Continue to “babysit” your resin for the next couple hours.
- Let cure in a warm environment (70–75° F).
- Place a bowl or glass over the resin to prevent dust and other household particles from embedding in the resin. Like curious kitties!
- After 12 hours, the resin will be firm – we do not recommend touching your piece until it is completely set to avoid fingerprints. Total cure time takes approximately 72 hours (3 days).

**RESIN CURE STAGES:**

- **1-2 hours:** “babysit” resin to remove bubbles.
- **6 hours:** soft-cure stage - best time to clean up resin, that has leaked from bezels, with scissors or flush cutters. Be sure to clean resin bits from scissors of flush cutters afterwards.
- **12 hours:** firm to touch but will take fingerprints.
- **72 hours:** totally cured.