



# NUNN DESIGN®

How to Instructions For Party Hat Cocktail Ring



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**NUNN DESIGN SUPPLIES:**

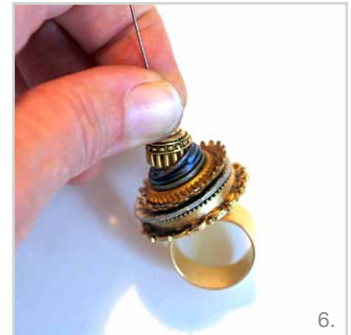
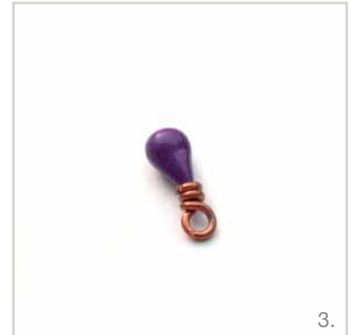
Ring Adjustable Ornate Large Circle - Antique Gold (raolc-gb)  
 Beadcap 9mm Sea Spire - Antique Silver (bc9ss-sb)

**OTHER SUPPLIES:**

3" brass headpin with flat head  
 1" inch aluminum disc  
 1" brass gear disc  
 3/4" mesh disc 1/2 inch brass gear hoop  
 1/4" green enamel disc  
 Blue enamel dipped wire bundle  
 Brass gear bead  
 Enamel tipped headpin

**TOOLS NEEDED:**

Wood ring mandrel  
 Wire snips  
 Round nose pliers  
 Needle nose pliers  
 1/16 drill bit  
 Dremel or flex shaft  
 Chasing hammer  
 Dapping block  
 Rubber hammer  
 Needle file



**TO ASSEMBLE THE RING**

I start by getting my ring components ready. I like texture, so I either hammer my aluminum and brass discs on concrete or on a bench block till I get the look I want. For this ring I hammered the one-inch aluminum disc on concrete, and the brass gear on a block.

**STEP 1:** (no image)

Mark the center of the aluminum disc with a Sharpie. Either drill or punch a 1/16th hole in the center. Use the needle file to clean the hole, smooth the edges. The one-inch brass gear already has a hole, as does the 1/4 inch green enamel disc.

**STEP 2:** (Image 2)

Dap the aluminum and brass discs in a dapping block to give a gentle curve.

**STEP 3:** (Image 3)

Create your enamel headpin dangle by creating a basic loop wrap.

**STEP 4:** (Image 4)

Open the adjustable ring enough so that you can drill through the center of the bezel and not hit the band. Place the ring on a wooden ring mandrel till it fits snugly. Drill a hole in the center of the bezel.

## How to Instructions For Party Hat Cocktail Ring

by Karen McGovern

### **STEP 5:** (Image 5)

Remove the ring from the mandrel and insert the brass headpin, flat head on the inside of the ring. Readjust the ring band to whatever size you wish.

### **STEP 6:** (Images 6 & 7)

Assemble your ring, sliding the aluminum disc, brass gear disc, mesh disc, gold hoop, enamel disc, wire bundle, gear bead and headpin.

### **STEP 7:** (Image 8)

Hold tightly and create a simple loop on the brass headpin. Slide on your enamel head pin dangle and finish the loop, wrapping the wire tightly to the stack. Make sure the wire is snug, to hold the stack in place. Snip the end of the wire and tuck tightly into the wrap. File edges if necessary.

Tips: Have fun with this ring! Add more layers to the stack, more dangles on the top, whatever you can imagine! Buttons work well with this design, as do Chinese coins, flat lampwork glass beads, beach stones, anything with a good hole in the center. Make this as tall as you want, and go for color!!