How to Make These Pantone Colors with Castin’ Crafts
Opaque Pigments and Nunn Design 2-Part Resin
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SUPPLIES NEEDED:
Nunn Design 2-Part Resin Kit
Resin Mixing Cups
Resin Stir Stick Narrow
Resin Stir Stick Wide
Castin’ Crafts Opaque Pigments

OTHER:
Wet-wipes
Toothpicks
Plastic bag for work surface
Tape
Plastic gloves
How to Make These Pantone Colors with Castin’ Crafts Opaque Pigments and Nunn Design 2-Part Resin

STEP 1:
Read the resin instructions for safety concerns regarding the Nunn Design Resin.
When I work with resin, I always:

- Place a large plastic bag over my work surface and tape it down.
- I make sure I have ventilation in my workroom.
- I wear gloves.
- I wear glasses (readers because I can’t see anymore. Plus it protects my eyes!).
- I have a pile of wet wipes handy.

STEP 2: (Image 1)
Place one cup (included in the Nunn Design Resin Kit) onto your table. For curing purposes, it is very important that the resin be an exact 1 to 1 ratio of Part A and Part B. I suggest getting your eyes level with the resin so you can see the lines on the measuring cup. Pour Part A of your resin kit up to the ½ fluid ounce mark on your measuring cup. Pour Part B of your resin kit into the same cup until it is filled to the 1 fluid ounce mark. It is important to pour Part A first and then Part B. It is some chemical thing about the part A being heavier or something.

STEP 3: (Image 2)
Set your timer for 2 minutes. Using the stir stick from your kit (a popsicle stick or coffee stir stick will work great too), slowly and carefully stir your resin scraping the sides as you stir. Stir for the full 2 minutes. After 2 minutes, scrape both sides of your stir stick on the edge of your resin filled cup.

STEP 4: (Images 3-4)
Once your resin is fully mixed, pour the resin into a resin mixing cup up to the 1 teaspoon line.

STEP 5: (Image 5)
Squeeze a little of the Castin’ Crafts Opaque Pigments onto a plastic bag. To prevent your Castin’ Crafts Opaque Pigments from being contaminated with mixed resin, you will want to use a fresh toothpick with each “toothpick tip” worth. I cut my toothpicks in half so I could easily use both ends.

STEP 6: (Images 6-7)
The Castin’ Craft Opaque Pigments are very potent. Let’s define what a “tiny toothpick tip” and a “toothpick tip” amount of colorant should look like. This is not an exact science. If you don’t get the exact amount, your color will still come out fairly close.

- A “tiny toothpick tip” should look like image 6.
- A “toothpick tip” should looks like image 7.

STEP 7: (Images 8-10)
Add the required amount of Castin’ Crafts Opaque Pigment to the mixed resin following the formulas (on next page) for each of the Pantone colors. If you want to make more of any one color, double the batch!

STEP 8: (Image 11)
Once all of the Castin’ Crafts Opaque Pigments are added into the resin, stir everything together with a stir stick until fully mixed.
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**HERE ARE OUR 2017 FORMULAS FOR PANTONE COLORS:**

**PRIMROSE YELLOW**  
Pantone 13-0755 TPX

*Formula:*  
1 tsp Nunn Design Resin  
2 toothpick tips Yellow  
1 toothpick tip White  
2 toothpick tips Brown

**PINK YARROW**  
Pantone 17-2034 TCX

*Formula:*  
1 tsp Nunn Design Resin  
2 tiny toothpick tips Red  
2 tiny toothpick tips Blue  
3 toothpick tips White

**PALE DOGWOOD**  
Pantone 13-1404 TPX

*Formula:*  
1 tsp Nunn Design Resin  
1 tiny toothpick tip Red  
8 toothpicks tips White  
5 toothpicks tips Brown

**NIAGARA**  
Pantone 17-4123 TPX

*Formula:*  
1 tsp Nunn Design Resin  
1 toothpick tip Blue  
3 toothpick tips Black  
3 toothpick tips White

**ISLAND PARADISE**  
Pantone 14-4620 TCX

*Formula:*  
1 tsp Nunn Design Resin  
1 tiny toothpick tip Blue  
1 tiny toothpick tip Yellow  
4 toothpicks tips White

**KALE**  
Pantone 18-0107 TCX

*Formula:*  
1 tsp Nunn Design Resin  
4 toothpick tips Yellow  
1 tiny toothpick tip Blue  
2 toothpick tips Black  
1 toothpick tip White

**FLAME**  
Pantone 17-1462 TPX

*Formula:*  
1 tsp Nunn Design Resin  
1 toothpick Red  
2 toothpick Yellow  
1 toothpick White  
1 toothpick Brown

**LAPIS BLUE**  
Pantone 19-4045 TCX

*Formula:*  
1 tsp Nunn Design Resin  
3 toothpick tips Blue  
1 toothpick tip White  
1 toothpick tip Black

Visit our blog post about these pantone colors:  
**2017 Pantone Color Formulas using Nunn Design 2-Part Resin and Opaque Pigments**
Here are our 2018 formulas for Pantone colors:

**Pink Icing**
Pantone 15-1717 TPX

Formula:
1 tsp Nunn Design Resin
2 toothpick tips White
3 tiny toothpick tips Red

**Silt Green**
Pantone 14-5706 TPX

Formula:
1 tsp Nunn Design Resin
1 tiny toothpick tip Blue
1 toothpick tip Yellow
2 toothpick tips White
2 toothpick tips Black

**Lilac Gray**
Pantone 16-3905 TCX

Formula:
1 tsp Nunn Design Resin
2 toothpick tips Black
1 tiny toothpick tip Black
3 toothpick tips White
1 tiny toothpick tip Blue
1 tiny toothpick tip Red

**Celery Green**
Pantone 13-0532 TPX

Formula:
1 tsp Nunn Design Resin
1 toothpick tip Yellow
1 very tiny toothpick tip Blue
1 toothpick tip White
1 tiny toothpick tip Brown

**Lavender Herb**
Pantone 16-3310 TPX

Formula:
1 tsp Nunn Design Resin
1 tiny toothpick tip Blue
1 toothpick tip Red
2 toothpick tips White

**Mimosa**
Pantone 15-1247 TPX

Formula:
tsp Nunn Design Resin
3 toothpick tips White
3 toothpick tips Yellow
1 tiny toothpick tip Red
1 tiny toothpick tip Brown

**Tangerine**
Pantone 15-1247 TPX

Formula:
1 tsp Nunn Design Resin
1 tiny toothpick tip Red
1 toothpick tip White
2 toothpick tips Yellow

**Serenity**
Pantone 15-3919 TCX

Formula:
1 tsp Nunn Design Resin
1 toothpick tip Black
2 toothpick tips White
1 tiny toothpick tip Blue
1 tiny toothpick tip Red

Visit our blog post for more variations on these Pantone colors:
2018 Pantone Color Formulas using Nunn Design 2-Part Resin and Opaque Pigments
How to Make These Pantone Colors with Castin’ Crafts Opaque Pigments and Nunn Design 2-Part Resin

Here are formulas for some retro Pantone colors:

**BLUE**
Pantone 2171 U

Formula:
1 tsp Nunn Design Resin
1 tiny toothpick tip Blue
2 toothpick tips White
1 tiny toothpick tip Yellow

**EGGPLANT**
Pantone 2695 CP

Formula:
1 tsp Nunn Design Resin
1 toothpick tip Blue
2 toothpick tips Red
2 toothpick tips White

**PEWTER CAST**
Pantone P174-3 U

Formula:
1 tsp Nunn Design Resin
2 toothpick tips Black
2 toothpick tips White

**CORAL**
Pantone 2346 U

Formula:
1 tsp Nunn Design Resin
1 toothpick tip White
1.5 toothpick tips Yellow
3 tiny toothpick tips Red

Visit our blog post for more variations on these pantone colors:

6 Retro Color Formulas for Colorizing ND Resin
**HERE ARE OUR NEW 2019 PANTONE FORMULAS:**

<table>
<thead>
<tr>
<th>Color</th>
<th>Pantone Code</th>
<th>Formula</th>
</tr>
</thead>
<tbody>
<tr>
<td>TURMERIC 1</td>
<td>15-1264</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Yellow&lt;br&gt;1 tiny toothpick tip Red</td>
</tr>
<tr>
<td>TURMERIC 3</td>
<td>15-1264</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Yellow&lt;br&gt;1 tiny toothpick tip Red&lt;br&gt;1 tiny toothpick tip White</td>
</tr>
<tr>
<td>ECLIPSE 1</td>
<td>19-3810</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;1 large toothpick Blue&lt;br&gt;2 large toothpicks Black</td>
</tr>
<tr>
<td>TOFFEE 1</td>
<td>18-1031</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Brown</td>
</tr>
<tr>
<td>PINK PEACOCK 1</td>
<td>18-2045</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;3 large toothpicks Red&lt;br&gt;1 tiny toothpick tip Yellow&lt;br&gt;1 tiny toothpick tip White</td>
</tr>
<tr>
<td>TOFFEE 2</td>
<td>18-1031</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Brown&lt;br&gt;1 tiny toothpick tip White</td>
</tr>
<tr>
<td>FIESTA 1</td>
<td>17-1564</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Yellow&lt;br&gt;1 large toothpick Red</td>
</tr>
<tr>
<td>FIESTA 2</td>
<td>17-1564</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Yellow&lt;br&gt;2 large toothpicks Red</td>
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<tr>
<td>FIESTA 3</td>
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<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Yellow&lt;br&gt;1 tiny toothpick tip Red</td>
</tr>
<tr>
<td>FIESTA 4</td>
<td>17-1564</td>
<td>1 tsp Nunn Design Resin&lt;br&gt;2 large toothpicks Yellow&lt;br&gt;1 tiny toothpick tip Yellow&lt;br&gt;1 large toothpick Red&lt;br&gt;1 tiny toothpick tip White</td>
</tr>
</tbody>
</table>

Visit our blog post for more variations on these pantone colors: [2019 Pantone Color Formulas using Nunn Design 2-Part Resin and Opaque Pigments](#)
HERE ARE OUR NEW 2019 PANTONE FORMULAS:

**JESTER RED 1**
*Pantone 19-1862*

**Formula:**
1 tsp Nunn Design Resin
1 large toothpick Red
2 large toothpicks Black

**JESTER RED 3**
*Pantone 19-1862*

**Formula:**
1 tsp Nunn Design Resin
1 large toothpick Red
3 large toothpicks Black

**LIVING CORAL 1**
*Pantone 16-1546*

**Formula:**
1 tsp Nunn Design Resin
1 tiny toothpick tip Red
1 tiny toothpick tip White
1 large toothpick Yellow

**LIVING CORAL 2**
*Pantone 16-1546*

**Formula:**
1 tsp Nunn Design Resin
1 tiny toothpick tip Red
1 tiny toothpick tip White
2 large toothpicks Yellow

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**2019 Pantone Color Formulas using Nunn Design 2-Part Resin and Opaque Pigments**